

Work Order ID 106592

Monday, September 09, 2013 11:04:12 AM

106592

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Item ID: D4901-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Aft Skipaw Assembly, LH
 Start Date: 9/9/2013 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 9/11/2013 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: UMP Date: 13-9-9 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4901	A

110 Pick Kit 0.00

110

Packaging Memo 0.00

Packaging

1 Ø FF
13-09-17

120 0.00

120

Small Fab Memo 0.00

Small Fab ASSEMBLE SKIPAW AS PER DWG

1 Ø FF
13-09-17

130 QC5- Inspect part completeness to step on W/O 0.00

130

QC Memo 0.00

Quality Control

DAS
 16
 9-89 13/09/19

QC

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Identify as per dwg & Stock Location: _____	0.00							
140									
Packaging	Memo	0.00							
Packaging									
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

13/9/19 **DAS**
06
13/9/20 **MF**
13 9:20

Picklist Print

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Work Order ID: 106592

Parent Item: D4901-041

Parent Item Name: Aft Skipaw Assembly, LH

Start Date: 9/9/2013

Required Date: 9/11/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.08.28 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
X D4901-1 Aft Skipaw, LH		Manufactured	No	105808		110	Each	0.0000	1	1		FF 13-09-17	
D4904-043 Aft Wearplate Assembly		Manufactured	No	106598		110	Each	0.0000	1	1		FF 13-09-17	
D4915-1 Skidtube Support		Manufactured	No	106335		110	Each	0.0000	1	1		FF 13-09-17	
AN4-11A Bolt		Purchased	No			110	Each	317.0000	4	4		FF 13-09-17	

Location

Loc Qty

Loc Code

FG	20	
120731	20	
ST356	143	
M126073	43	
M126105	100	
ST514	104	
M126333	104	4
ST517	50	
124221	50	

Picklist Print

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Work Order ID: 106592
 Parent Item: D4901-041
 Parent Item Name: Aft Skipaw Assembly, LH

Start Date: 9/9/2013

Required Date: 9/11/2013

Start Qty: 1.00

Required Qty: 1.00

AN4-15A Bolt Purchased No

110 Each 512.0000 2 2

FF 13-09-17

Location	Loc Qty	Loc Code
FP001	4	
122141	4	
GA	100	
120449	100	
ST357	9	
123900	1	
m125709	2	
m125750	6	
ST514	399	
123525	13	
m126105	386	

2

MS21042-4 Nut MS21042L4 Purchased No

110 Each 664.0000 6 6

FF 13-09-17

Location	Loc Qty	Loc Code
ST314 126275	664	
104683	3	
119124	661	

6

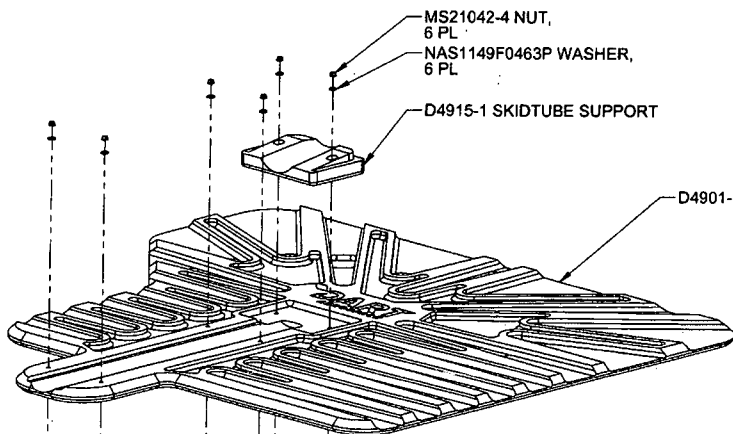
NAS1149F0463P Washer Purchased No

110 Each 531.0000 6 6

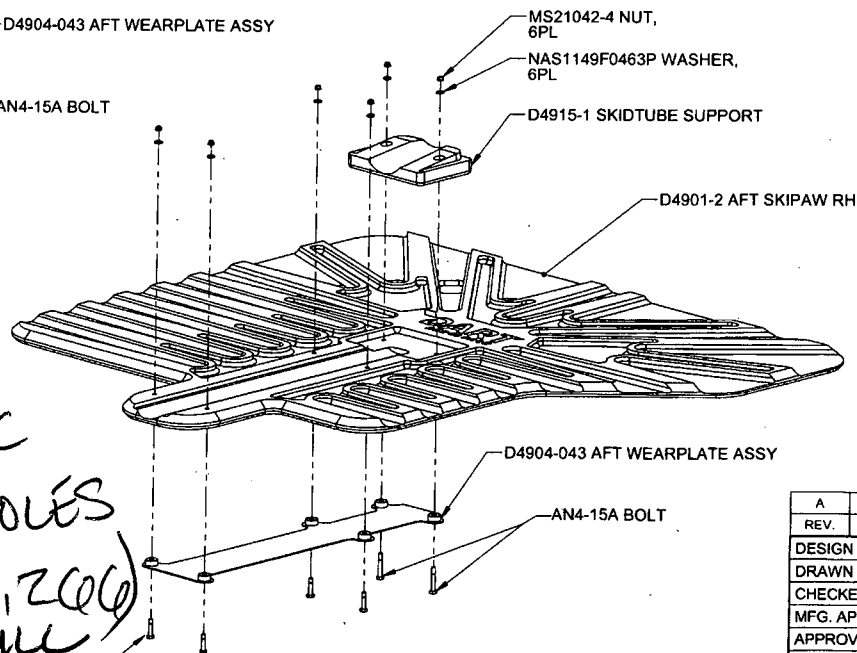
FF 13-09-17

Location	Loc Qty	Loc Code
ST295	531	
124859	531	

6



D4901-041 AFT SKIPAW ASSY LH



D4901-042 AFT SKIPAW ASSY RH

ITEM	QTY	P/N	DESCRIPTION
	X	D4901-041	AFT SKIPAW ASSY LH
1	1	D4901-1	AFT SKIPAW LH
2	1	D4904-043	AFT WEARPLATE ASSY
3	1	D4915-1	SKIDTUBE SUPPORT
4	4	AN4-11A	BOLT
5	2	AN4-15A	BOLT
6	6	MS21042-4	NUT
7	6	NAS1149F0463P	WASHER (AN960JD416)

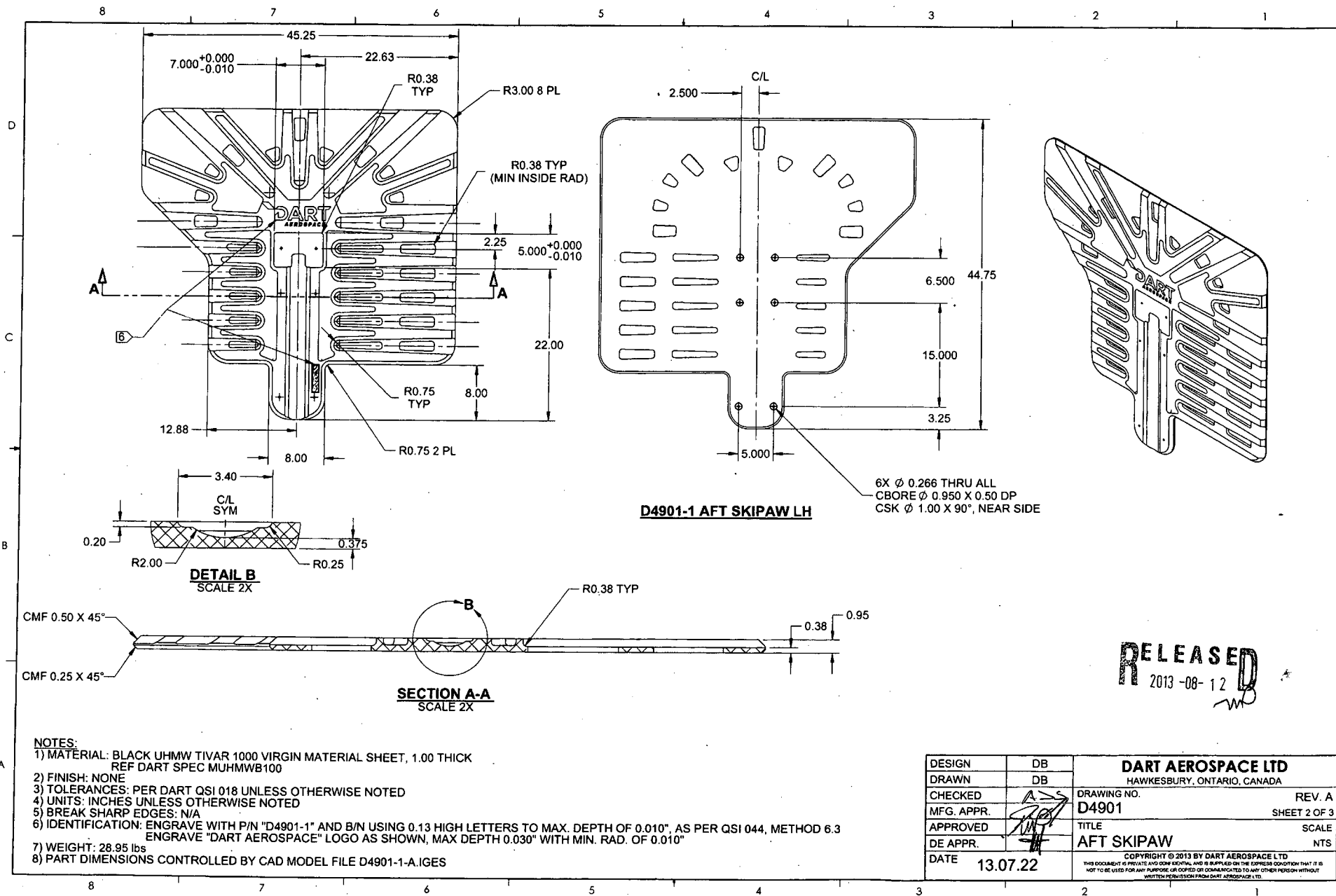
ITEM	QTY	P/N	DESCRIPTION
	X	D4901-042	AFT SKIPAW ASSY RH
1	1	D4901-2	AFT SKIPAW RH
2	1	D4904-043	AFT WEARPLATE ASSY
3	1	D4915-1	SKIDTUBE SUPPORT
4	4	AN4-11A	BOLT
5	2	AN4-15A	BOLT
6	6	MS21042-4	NUT
7	6	NAS1149F0463P	WASHER (AN960JD416)

RELEASED
2013-08-11

* USING WEARPLATE
AS GUIDE, IT IS OK
TO CLEAR THRU HOLES
IN D4901-1 (Ø 0.200)
DRILL


A	NEW RELEASE	DB	13.07.22
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ALS	DRAWING NO.	REV. A
MFG. APPR.	AP	D4901	SHEET 1 OF 3
APPROVED	AP	TITLE	SCALE
DE APPR.	AP	AFT SKIPAW	NTS
DATE	13.07.22	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

13/9/19



NOTES:

- 1) MATERIAL: BLACK UHMW TIVAR 1000 VIRGIN MATERIAL SHEET, 1.00 THICK
REF DART SPEC MUHMWB100
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: ENGRAVE WITH P/N "D4901-1" AND B/N USING 0.13 HIGH LETTERS TO MAX. DEPTH OF 0.010". AS PER QSI 044, METHOD 6.3
ENGRAVE "DART AEROSPACE" LOGO AS SHOWN, MAX DEPTH 0.030" WITH MIN. RAD. OF 0.010"
- 7) WEIGHT: 28.95 lbs
- 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE D4901-1-A.IGES

DESIGN	DB	DART AEROSPACE LTD	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4901	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		AFT SKIPAW	NTS
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